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## INTRODUCTION

The mini dhal mill has been developed to de-hull pulses efficiently under rural conditions. This is a small-scale integrated pulse milling system suitable for rural areas. The mill consists of a de-hulling unit, an aspirator and a dhal separator, all run by a 1 HP single-phase motor. The de-husking unit is based on the principle of abrasion and consists of an emery-coated cone, which rotates inside a wire mesh cage. Preconditioned pulses are first dehulled and split and clean dhal is finally obtained after aspiration of husk and separation of broken from the millstream.

This mini dhal mill is suitable for efficient de-hulling of bolder pulses like pigeon pea, chickpea, pea, soyabean, etc. The quality of dhal obtained is comparable to that from large-scale dhal mills.

## **FEATURES**

• Capacity of the mill : 100-150 Kg per hour

■ Space required: 2m x 4m

Yield of dhal : 77-80%
Dehulling : 96-99%
Breakage : 1-2%

## **ADVANTAGES**

☼ Easy to operate, maintain and repair

Adjustable clearance to suit different sized grains

Simple pre-milling treatment of soaking, grading and sun-drying

\$\text{Low capital investment with good profit}

By-products (husk and broken) are available for use as cattle feed in village

Suitable for cottage-scale rural industry or as a small cooperative venture

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## Mini Dhal Mill

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